

5124

DART AEROSPACE LTD	Work Order:	23357
Description: Bushing	Part Number:	D3436-5
Dwg: D3436 Rev. A page 2	Qty:	160
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.06.09	160
2	MC	Turn as per Folio FA526 and Dwg D3436 Material : AISI 4130N Steel tubing MIL-T-6736, AMS 6371, 6360,6361,6362,6373 or 6374 (M4130N-T0373W049) Identify for D3436-5 Batch: <u>M17669</u> Dwg Rev. <u>A</u>	<i>ml</i>	05/07/05	164
3	QC2	Inspect parts as they come off the CNC machine Identify as D3436-5	<i>ml</i>	05/07/05	164
4	QC8	Second check	<i>[Signature]</i>	05/07/05	164
5	MC	Deburr	<i>ml</i>	05/07/05	164
6	ST	Identify and Stock	<i>CL</i>	05/07/06	164
7	AC	Cost / part: <u>1.32</u>	<i>AB</i>	05/07/15	164
8	DC	Close W/O <u>1.32</u> Inspect Level 21	<i>[Signature]</i>	05/07/17	164

Rev	Date	Change	Revised By	Approved
A	05.05.11	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05.05.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

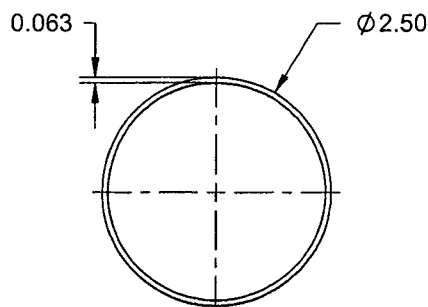
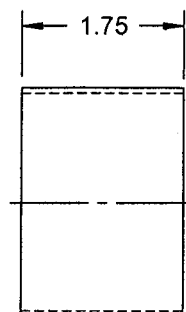
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

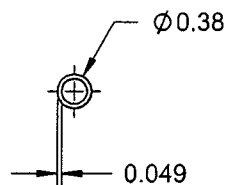
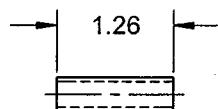


DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3436	REV. A SHEET 2 OF 4
DATE 05.04.28		TITLE MAINTENANCE STEP	SCALE 1:2



D3436-1 CLAMP

- 1) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T2500W063)



D3436-5 BUSHING

- 2) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T0375W049)

D3436-1/ -5, GENERAL NOTES:

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED WITHOUT NOTICE
4) ALL DIMENSIONS ARE IN INCHES
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY

RETURN TO
RELEASED DRING

UNCLASSIFIED COPY

SUBJECT TO AMENDMENT

WORK ORDER

NO. 23357

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 17, 2005
10:51 am

Work Order No : 0023357
Project Name : D3436-5
Project For : WK524
Work Order Type : Main
Main WO Number :
House Part Number : D3436-5
Description : Bushing
Manufactured : Yes
Amount Req'd : 160
Amount Done : 0
Start Date : 05-17-05
Est Finish Date : 06-22-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD	Work Order:	23357
Description: BUSHING	Part Number:	D3436-5
Inspection Dwg: D3436 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

x

Prototype

[illegible]

Measured by:	<i>me</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	<i>[Signature]</i>
Date:	05/07/05	Date:	05-07-05	Date:	05.07.05

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	